



**III**

This page is prepared for Left Hand Rotation. For Right Hand Rotation, Reference #'s 10 & 13 must be Interchanged and repositioned 180°.

1876A

Parts List					
Ref	Class	Part	Description	Qty	Footnote
1	1636	4354A 3	GEAR HOUSING ASSEMBLY (BA	1	
2	16	57982	STUD, (.437-14/.437-20 x 1.875)	1	
3	16	57986	STUD (2.810)	1	
4	31	35246	ROLLER BEARING	1	
5	16	57981	STUD (.375-16 x 3.00)	4	
6		31640A 1	TRIM TAB ASSEMBLY	1	
7	10	41350	SCREW, (.437-14 x 2.50)	1	
8	15	47295A 1	SHIM ASSEMBLY	AR	
9	31	47484A 1	TAPERED ROLLER BEARING AS:	1	
10	43	53572A 2	GEAR ASSEMBLY (Pinion and Driv	1	
11	23	48016	SPACER	1	
12	23	48015	SPACER	1	
13		53516	ADAPTOR	1	
14	23	48011	SLEEVE	1	
15	17	53308	PIN, Dowel	1	
16	31	47484A 1	TAPERED ROLLER BEARING AS:	1	
17	15	47297A 1	SHIM ASSEMBLY	AR	
18	44	53185A 1	PROPELLER SHAFT ASSEMBLY I	1	
19		47307	RING, Thrust	1	
20	25	47298	O-RING	1	
21		52623A 2	BEARING CARRIER ASSEMBLY, I	1	
22	31	47946	BEARING, Roller	1	
23	26	19473	SEAL, Oil	2	
24	28	30281	KEY	1	
25	14	52553	TAB WASHER	1	
26		52622	COVER	1	
27	10	79953	SCREW, (.375-16 x .250)	1	
28	12	19183	WASHER, Fiber	1	
29	12	32073	WASHER	1	
30	11	56041	NUT, (.875-14)	1	
31	45	47323	DRIVESHAFT	1	
32	15	39808A 1	SHIM ASSEMBLY	AR	
33	31	47669A 2	TAPERED ROLLER BEARING AS:	1	
34	22	47603	ELBOW	1	
35	15	39808A 1	SHIM ASSEMBLY	AR	
36	12	56042	WASHER	1	
37	11	34826	NUT (1.250-16)	1	
38	25	20081	O-RING (Large)	1	
39		47315	RETAINER	1	
40	25	45711	O-RING, (.612 x .103) (Small)	1	
41	11	24922	NUT (.375-24)	4	